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PROCESSES FOR THE OXIDATION OF ALKANES

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Inventor:

BROCKWELL JONATHAN LESTER (US); WARREN BARBARA KNIGHT

(US); YOUNG MARK ANDERSON (US); ETZKORN WILLIAM GEORGE

(US); MAHER JOHN MICHAEL (US)

Applicant:

BROCKWELL JONATHAN LESTER (US); WARREN BARBARA KNIGHT

(US); YOUNG MARK ANDERSON (US); ETZKORN WILLIAM GEORGE (US); MAHER JOHN MICHAEL (US); UNION CARBIDE CHEM PLASTIC

(US)

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Processes are disclosed for the oxidation of alkanes such as, for example, propane, to form unsaturated carbox aldehydes and acids such as, for example, acrolein and acrylic acid. The processes utilize oxygen and recycle alkanes, e.g., propane, to the aldehyde reactor. The presence of the alkene in the alkene-to-aldehyde reaction cenhance the efficiency of the processes.

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